INFORMATION REPORT INFORMATION REPORT

CENTRAL INTELLIGENCE AGENCY

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Sanitized Copy Approved for Release 2010/08/20 : CIA-RDP80T00246A053800260001-6 50X1-HUM Construction of the Khimki-Spas Highway (attachment 4) A physical description of this third-category, eight-kilometer stretch of road, its terrain and traffic, is given. Information is offered on the continuous construction method used, the construction crew, monthly salaries, and construction equipment. 50X1-HUM

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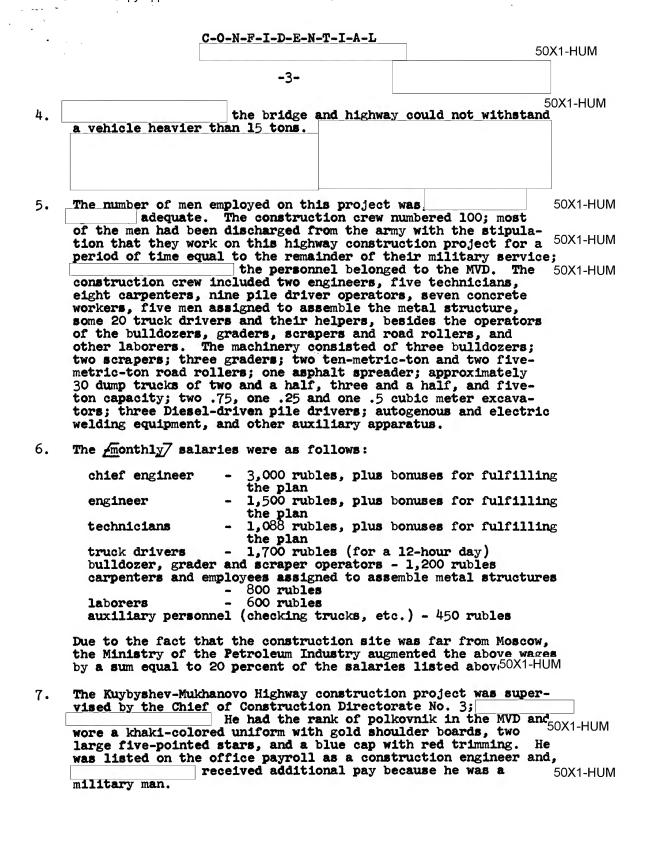
CONSTRUCTION OF THE KUYBYSHEV-MUKHANOVO HIGHWAY

- Construction work on the 120-kilometer-long highway between Kuybyshev and Mukhanovo (N 53-22, E 51-21), officially known as the Kuybyshev-Mukhanovo highway, was begun in June 1954; this project was included in the 1951-1956 Plan but was about three months behind schedule and probably would be finished in 1957. It was a two-way highway, was classified as a second category road, and had no numerical designation. was 11 meters wide and consisted of a single seven-meterwide lane with two-meter-wide shoulders on either side. highway crossed the Kinel River about four kilometers from 50X1-HUM Mukhanovo and then continued parallel to the right bank of the river as far as Kuybyshev. the four-kilometer-long stretch or road between Mukhanovo and the Kinel River, and the information set forth below deals mainly with the construction of this section of the road and the bridge over the Kinel River.
- Since there were no quarries or sand pits near the highway, round stones were obtained from the Kinel River and sand. clay, and mixed gravel obtained from the nearest available point and shipped by rail from Kuybyshev; the pipes and structural framework for the bridge also came from Kuybyshev. The foundation was composed of round stone, gravel, clay and sand; the roadbed was formed of two 3.5-centimeter-thick layers composed of 75 percent gravel, bitumen and powdered limestone, in order to prevent softening of the asphalt in hot weather. The highway had no tunnels. The maximum grade on the finished stretch was five percent, the minimum radius for curves was 250 meters, and banking on curves was normally about seven percent. The construction crew worked in groups: one group installed the water conduits; another prepared the ballast-bed; the third laid the foundation; the fourth surfaced the road with asphalt, and the fifth put up traffic signals and repaired defects in the roadbed. The crew was required to complete two hundred meters of highway each day.
- The bridge built over the Kinel River was 108 meters long, nine 3. meters wide, and 13 meters above the surface of the water. piles, which formed the foundation for the concrete piers supporting the metal structure, were driven during the winter months when the river was frozen over. Twenty-eight piles, made of metal pipe 30 centimeters in diameter and filled with concrete, were used for each pier (number of piers not specified); they were inserted through holes cut through 1.1-meter-thick ice and driven into place by pile drivers; three pile drivers were used; they were mounted on timbers with steel cross sections on wheels so that the machines could be moved over the ice. The piers were set into concrete during the summer: during the concreting process, two concentric circles of tongue and groove stakes with clay between them were used to keep the water away from the pier. It was planned to make the roadbed for the bridge of prefabricated reinforced concrete slabs but, as of September 1955, work on the roadbed had not yet begun

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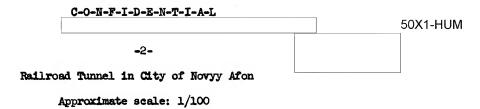
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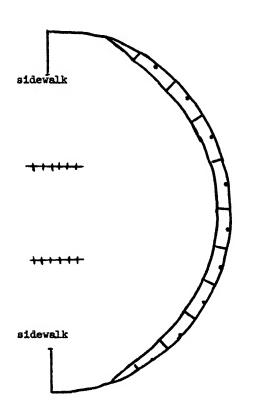
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	joined in mid-June 1949. About 33 persons per shift worked on each end of the tunnel. No military personnel were employed. The double-track, standagauge railroad was built after the tunnel was completed. in mid-July 1949, trains were not yet using the line because a ravine on the Tbilisi side of the tunnel had to be filled in and the old line had not yet been linked to the tunnel tracks.	rđ 50X1-HUN
5•	the new line would be used for communications with the coastal cities and that the old line would be completely unused.	50X1-HUM

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THE VELIKIYE LUKI-RIGA HIGHWAY CONSTRUCTION PROJECT

Construction work on the Velikiye Luki-Riga highway was begun in 1954; this project was included in the 1951-1956 Plan but the construction was at least six months behind schedule

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A 250-kilometer stretch of road had been completed and, as of October 1956, the construction had reached Krasnogorodskoye (see overlay of map of the Gulf of Riga, WAC (153), on page 4). The road had no numerical designation and was classified administratively as a third category highway. The Regional Highway Construction Office No. 6 (DSR No. 6) was in charge of laying the foundation and the roadbed and the Regional Road Exploitation Office took charge of surfacing the road, installing kilometer markers and traffic

The highway was ten meters wide and consisted of a six-meter-wide center lane with two-meter-wide shoulders on either side; it had two-way traffic and could be used by all vehicles not exceeding ten tons. Tractors did not drive on the highway, and truck transport consisted mainly of harvested crops; one bus line provided passenger service between Velikiye Luki and Novosokolniki. The minimum radius for curves was 60 meters, banking on curves was normally about four percent, and the maximum grade in the completed stretch was a seven percent grade at the point of exit from Velikiye Luki; the rest of the road was almost flat, the maximum grade being not more than three percent. The finished stretch between Velikiye Luki and Nasva included two grade crossings - one at the entrance to Nasva and the other just after leaving Novosokolniki - and two sevenmeter-wide bridges; one was a metal bridge (other details not known) erected about four kilometers from Velikiye Luki and the other, some 40 kilometers from the latter city, was a 15-meter-long, single span, reinforced concrete structure some eight meters above the surface of the water.

3. The highway passed mainly through an agricultural area, and no industrial plants, therefore, were located along the route; between Velikiye Luki and Nasva, the highway crossed a river well as some smaller bodies of water. The terrain was level as far as Nasva and the clayey soil in this area was suitable for this type of construction; from Nasva to Krasnogorodskoye, however, the terrain was swampy and difficulties were encountered. In snowy areas, it was common practice in the USSR to elevate highways which traversed flat ground and, in accordance with Soviet road building techniques, the Velikiye Luki-Riga highway was elevated between 60 and 100 centimeters. Despite this. there were many stretches between Nasva and Krasnogorodskoye where the water caused holes and cracks in the roadbed, even before the road was opened. It was necessary to tear up portions of the road and to construct drainage systems, replace the clayey soil with soil more resistant to water, replace the gravel in the foundation with limestone, and re-surface the road with cold asphalt. There was an abundance of round stone in the area and quarries, as well as sand pits, were opened up as near the highway as possible in order to save on transportation cost; limestone, however, had to be shipped by rail from Nevel to Novosokolniki and thence by truck to the construction site. In accordance with usual construction practices, the work was done by teams: the first team constructed bridges and installed water conduits; the second prepared the ballast bed, and the third laid the foundation and the first layer of the roadbed. foundation consisted of a 15-centimeter-thick layer of sand and an 18centimeter-thick layer of gravel; for the roadbed, a mixture of gravel,

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sand and tar was heated to a temperature of 60 degrees Centigrade until it turned a uniform dark brown color, whereafter it was laid to a thickness of seven centimeters. The Regional Road Exploitation Office, which had charge of the work from this point on, surfaced the road in the following manner: the roadbed was first covered with a layer of tar, followed by a layer of crushed limestone not more than three centimeters thick, then a second layer of tar, topped by a layer of crushed limestone not exceeding one centimeter in thickness. The road was then considered ready for use.

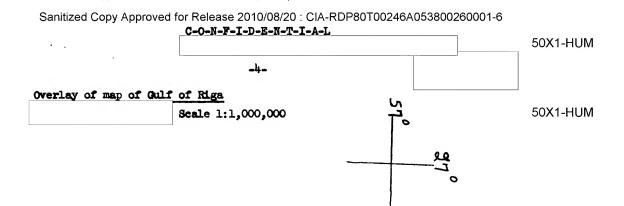
4. No prison labor or military personnel were employed on this project. The construction crew numbered about 80; most of them were new and inexperienced in this type of construction and, therefore, not very efficient. They included two bridge and highway construction engineers, some four technicians, two mechanics, 30 truck drivers, the bulldozer, scraper, grader and excavator operators and common laborers.

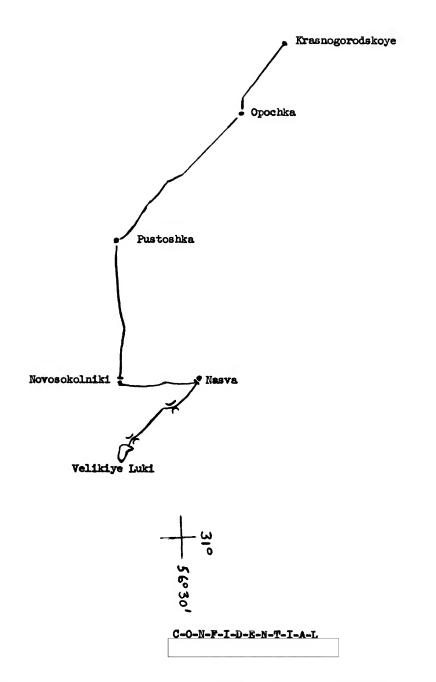
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the labor force was inadequate, and half again as many men should have been employed to keep the work up to schedule; the crew was supposed to complete a 750-meter stretch of road each day but actually averaged only 350 meters. The machinery included six bull-dozers, three scrapers, five graders, three excavators, two ten-ton and two five-ton road rollers, two trucks for spreading bitumen, and about 30 dump trucks of two and 3.5-ton capacity. Highway maintenance was in charge of Road Exploitation Office No. 2 in Velikiye Luki; the maintenance crew consisted of three technicians and some 30 laborers. Traffic signs were similar to those used in other countries. Square, 90-centimeter high concrete piles, painted white, were used on curves to indicate the edge of the road. One service station existed in Velikiye Luki and another in Novosokolniki, but there were none along the completed stretch of highway. The highway was not guarded.

Construction personnel received the following monthly salaries: the chief engineers and engineers, 2,500 and 1,300 rubles, respectively, plus bonuses for fulfilling the plan; the technicians, between 780 and 700 rubles, plus a bonus for fulfilling the plan; the truck drivers, 1,200 rubles; the bulldozer, grader, scraper and excavator operators, 800 rubles; the mechanics, between 800 and 700 rubles, and the laborers, between 450 and 500 rubles.

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COUNTRY:	USSR (Moscow Oblast)	REPORT
SUBJECT:	Construction of the Khimki-Spas Highway	DATE
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		DATE OF REPORT: 15 February 1960 50X1-HL

- 1. The Khimki-Spas highway, an eight-kilometer-long stretch of road extending from Khimki to Spas (N 55-55, E 37-24), connected the Leningrad and the Volokolamsk. highways; it was built to prevent traffic congestion in the center of Moscow. It was a third category, eight-meter-wide highway, consisting of a center lane six meters wide with one-meter-wide shoulders on either side; it could withstand five-metric-ton vehicles. Tractors were not permitted on the road and the shoulders were intended solely for pedestrian use. The terrain was slightly undulating and the road crossed over only one brook (name not recalled); there were no bridges, tunnels, fords, dikes, or dams along the route. The road was elevated between 60 and 120 percent, the maximum grade was between five and six percent, the minimum radius on curves was 150 meters, and the usual banking was from three to four percent. Traffic was light: truck traffic consisted mainly of three and four-metric-ton trucks loaded with construction materials (gravel and sand) for Moscow and its environs; one bus line provided passenger service between Khimki and Spas. Traffic was heavier during the summer than in the winter and, during heavy snowfalls, the road was impassable for several days at a stretch; however, no traffic bottlenecks occurred, since vehicles proceeding along either the Leningrad or the Volokolamsk highways and which normally would have used this cutoff, simply took the longer route through Moscow.
- 2. Sandpits located midway between Khimki and Spas provided sand and gravel; asphalt was obtained from Moscow, bitumen from Lyubertsy, and granite (for gravel) from

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Riev. The continuous construction method was used, i.e., the ballast box, the sand and grading layer, a deep coating of asphalt, and then an agglomerate of hot asphalt. The roadbed was between 42 and 45 centimeters thick and was composed of three layers: first, a 20 to 22-centimeter-thick layer of sand, followed by a 16-centimeter-thick layer of gravel between two and eight centimeters in diameter; the third layer was six centimeters thick and consisted of gravel (1.6 centimeters in diameter), sand, and bitumen. The binding agent was gravel (fragments of granite) and bitumen (three and a half liters per square meter).

- 3. The construction erew numbered about 100 and included a chief engineer, two technicians, a general supervisor, four foremen, a 40-man brigade performing earthwork operations, a five-man brigade in charge of installing conduits, plus a ten-man auxiliary brigade; the remaining 30-edd workmen included mechanics, truck drivers and the operators of construction equipment such as scrapers, excavators, graders, etc. The machinery consisted of three scrapers, two excavators, two graders, three mechanical asphalt spreaders, three road rollers, a gravel spreader, and about 15 dump trucks of four and a half metric ton capacity. Maintenance and repair of the highway was in charge of Road Maintenance Section No. 5 (Dorozhnyy Eksplotatsionnyy Uchastogk DEU No. 5); one road laborer was responsible for a three-kilometer-long stretch of road.
- 4. The following monthly wages were paid to construction personnel: the chief engineer, general supervisor, technicians and foremen received 1,800, 1,200, 1,100 and 800 rubles, respectively, besides production bonuses; the seventh, sixth, fifth, fourth, and third category workers received 1,200, 900, 875, 750, and 700 rubles respectively; vehicle drivers were paid according to the number of hours they worked and received bonuses for maintaining the machinery in good repair and for saving fuel and spare parts.

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